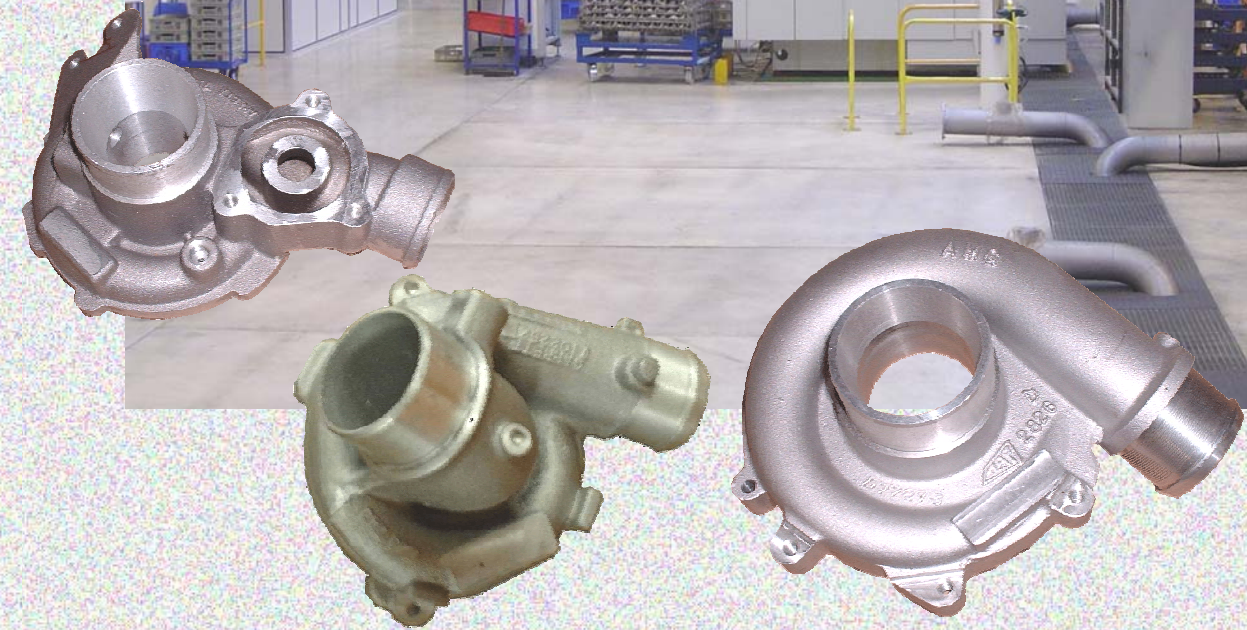




SICTA



France and Hungary



MACHINING OF LARGE RUNS OF ALUMINIUM PARTS

Sicta France - Citele Group
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Our action fields:

✦ Automotive

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GROUPE CITELE
STRENGTH IN COHESION



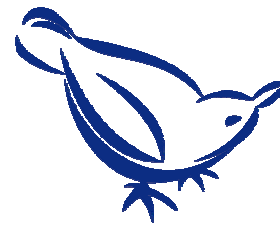
WHO ARE WE?



Our professions:

- ◆ Machining of large runs of compressor housings and parts of aluminum
- ◆ Tightness testing
- ◆ Component assembly: screws, brackets, split pins

Numbers: 86 people



A team to fulfill our ambitions:

- General Management
- Production manager
- Methods department
- Purchasing department
- Commercial department
- Maintenance department
- Quality department
- Qualified workers



Modern and open-ended production means:

- Chiron 3 and 4 axis Machining Center - single and dual spindle
- SW 4 and 5 axis Machining Center - Dual spindle
- Murat line - 2 axes
- Mazac type lathes - 2 axes



A policy of constant and carefully controlled progress:

- Team training
- Sustained investment policy
- Technological and commercial watch

Our know-how

QUALITY AT THE HEART OF OUR ACTIONS...

◆ Our quality system in compliance with the ISO 9000 V 2000 and ISO TS 10040 reference material is a tool that changes constantly with respect to the needs of our customers

◆ Process control: our management system is guided through process control methods



1. 2.- 3. Compressor housings
4. Assembly station
5. Sealing test station
6. Assembled compressor housing
7. Alternator flange
8. Gearbox component
9. Assembled compressor housing

Our achievements